

Protective Coatings

UNIVERSAL EP-50 通用环氧漆 EP-50

PRODUCT DESCRIPTION A low VOC, high solids, two pack high build epoxy coating.

产品简介 是一种低 VOC 含量、高固体、双组份环氧厚浆涂料。

RECOMMENDED USE

用涂

As a primer or intermediate coat can be used in steel structure at industrial moderately to

severe corrosive environments of new construction and maintenance .

用于中等至严酷工业腐蚀环境的新建钢结构表面,可作为底漆或中间漆使用。也可在维修

配套中使用

COMPLIED STANDARDS

符合标准

Complies with JT/T 722-2008, JT/T 733-2008

符合公路桥梁钢结构防腐涂装技术条件 JT/T 722-2008、港口机械钢结构表面防腐涂层技术

条件 JT/T 733-2008

FEATURES Low VOC, High volume solids

产品特性 低 VOC 含量, 高固体份

Excellent anti-corrosive performance

极好的防腐性能

Excellent surface-tolerant properties

极好的表面适应性能 Tough and strong films

漆膜坚韧

PHYSICAL PROPERTIES

基本数据

ColorGrey and Oxide Red颜色灰色和铁红色

Volume Solids 80%

体积固体份

VOC 210g/L, accord with EU Directive2004/42/EC, subcategory j

挥发性有机化合物含量 210 克/升,符合欧盟溶剂排放指令 2004/42/EC,j 子类别

Flash Point Greater than 30 °C

闪点 30℃以上

 Film thickness
 Dry 100-250 microns/coat
 Wet: 125-313microns/coat

 涂装膜厚
 干膜: 100-250 微米/道
 湿膜: 125-313 微米/道

 Theoretical Coverage
 0.375Kg/m²/200 microns

 理论涂覆率
 0.375 千克/平方米/200 微米

Practical coverage depending on surface conditions, environment, applications, etc.

实际涂覆率与表面处理, 外界环境, 施工方法等多种因素有关。

APPLICATION

施工

Application Temperature $5^{\circ}\text{C}-40^{\circ}\text{C}$

施工温度

Mixing Combine Base with Hardener, mix thoroughly with power agitator

混合 混合主剂与固化剂,使用动力工具搅拌均匀

Mixing RatioBase/Hardener=9/1(by weight)混合比例主剂/固化剂=9/1 (质量比)





 Pot life
 5℃
 20℃
 30℃

 混合使用期
 8hrs
 6hrs
 3hrs

Application MethodsAirless spray, air spray brush and roller施工方法无气喷涂、空气喷涂、刷涂和滚涂

Airless spray 无气喷涂

Nozzle tip 喷嘴尺寸 0.43mm-0.53mm

Nozzle pressure 出口压力 ≥15Mpa

Thinning ratio 稀释比率 0-5% by volume (体积比)

Brush/Roller 刷涂/滚涂

Thinning ratio 稀释比率 5-10% by volume (体积比)

Thinner Epomarine Thinner #20

稀释剂 环氧稀释剂#20

温度 5°C 10℃ 20℃ 30℃ Drying time & Temperature Overcoating interval Surface dry 指触干燥 5hrs 4hrs 3hrs 2hrs 干燥时间&涂装间隔 Touch dry 半硬干燥 24hrs 16hrs 12hrs 48hrs Min. interval 最小涂装间隔 36hrs 24hrs 16hrs 48hrs Max. interval 最大涂装间隔 7days 7days 7days 7days

Typical undercoatBare steel, SD ZINC 500 etc.适用下涂裸钢,环氧富锌涂料 500 等

Typical topcoat RETAN 6000, KANPE FLON HD or according to the coating system of Cosco Kansai.

适用上涂 聚氨酯面漆 6000, 氟碳面漆或参考我司涂装配套

STORAGE Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept

tightly closed.

贮存于干燥阴凉的环境中,远离热源及火源。包装桶必须保持封闭。

Shelf life 12 months from date of production (25°C)

贮存期限 自生产之日起 12 个月(25℃)

DISCLAIMER

提请注意

贮存

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